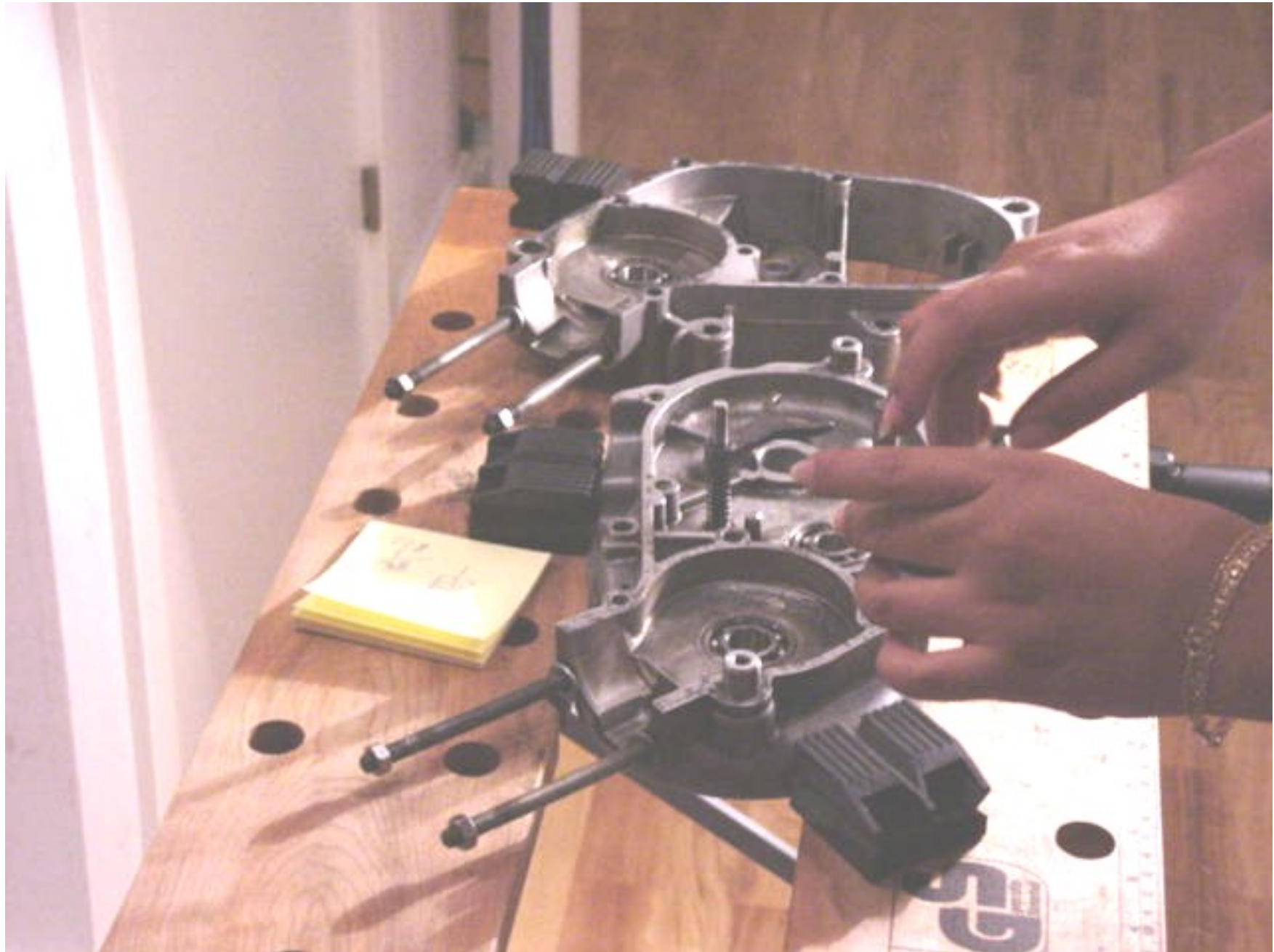


# Motor Assembly



All parts prepared

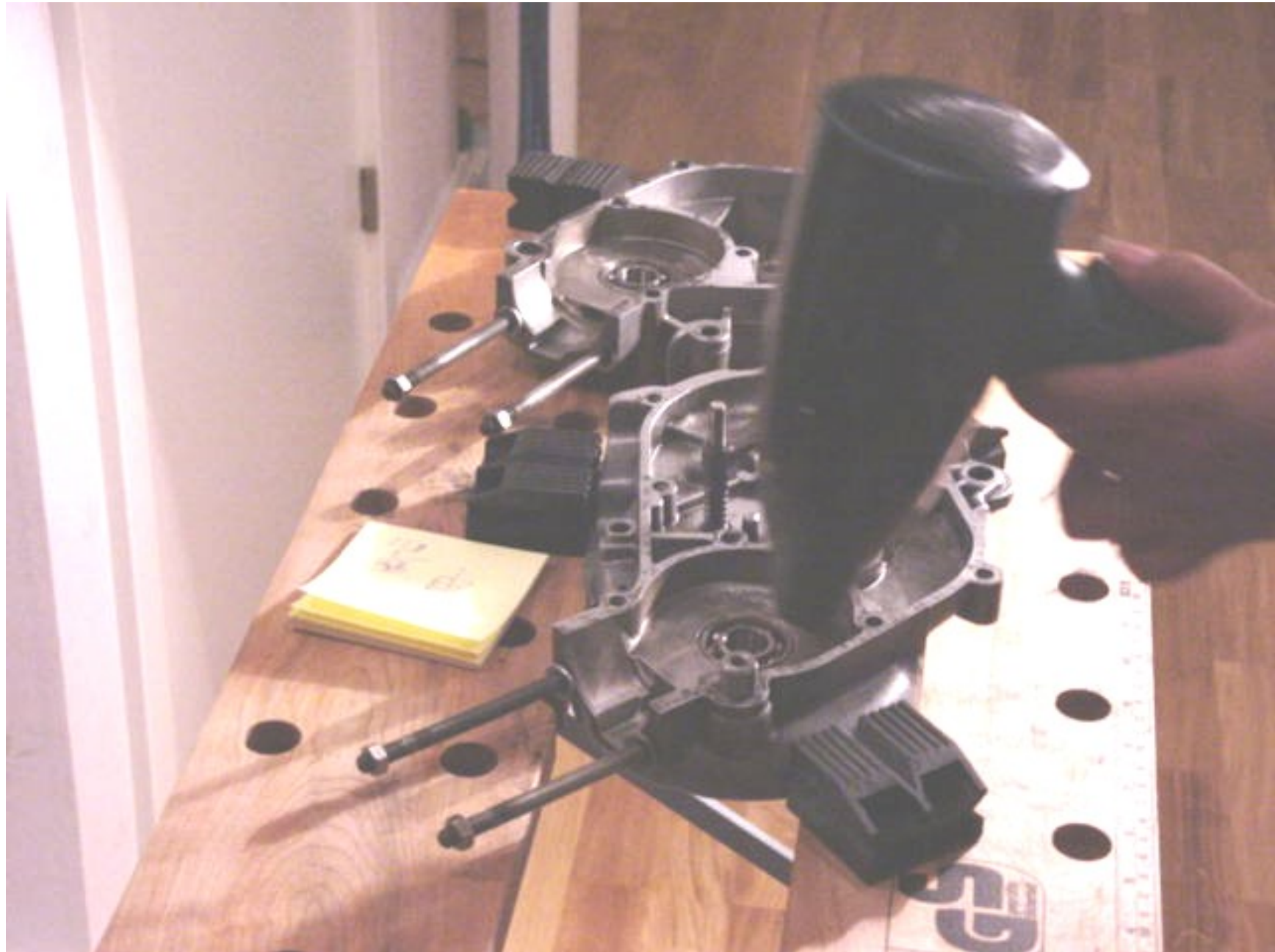
## Motor Assembly



The enclosure is spanned on the bench

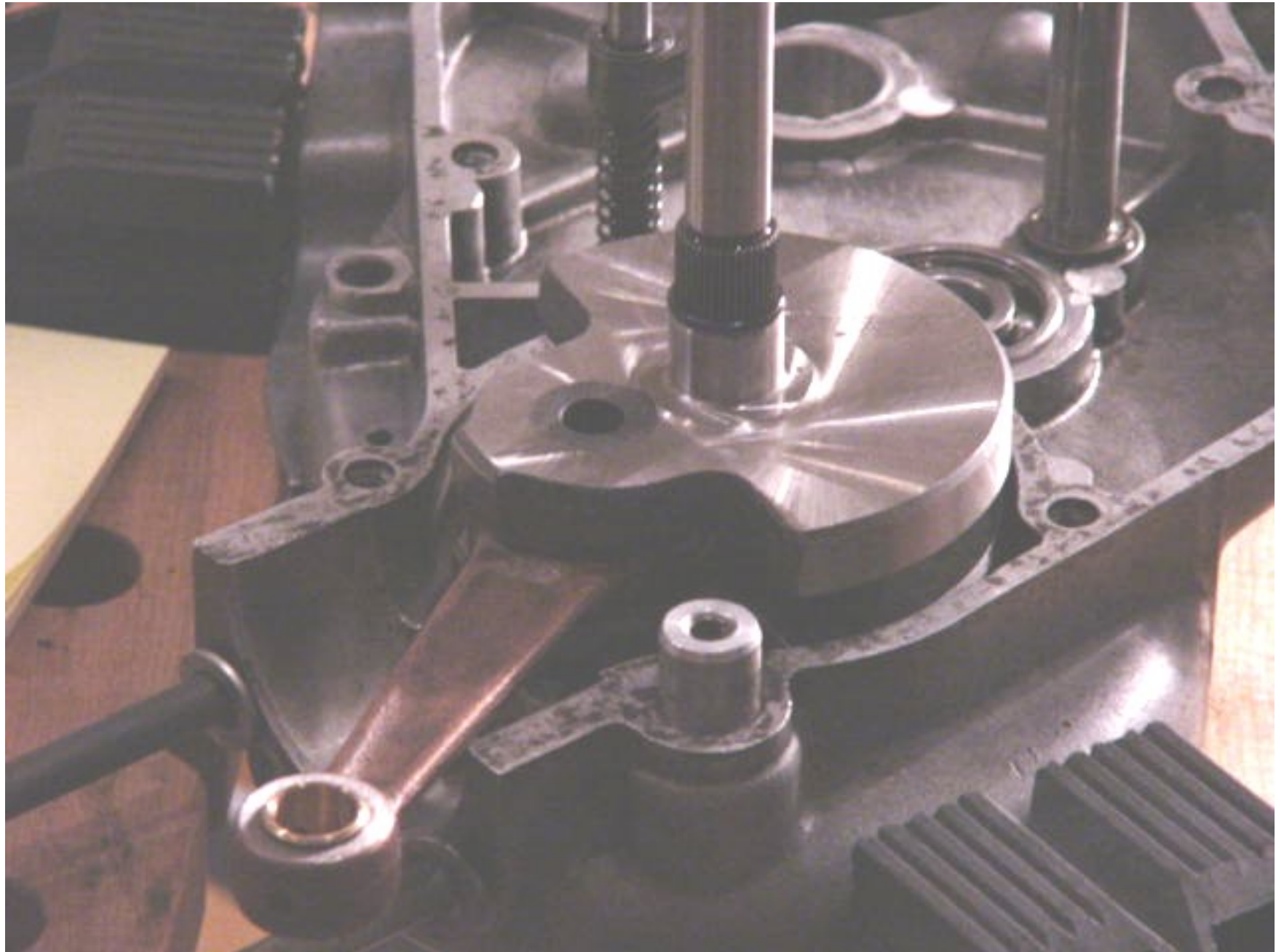


## Motor Assembly



Warming the bearing seats is necessary for paper fit.

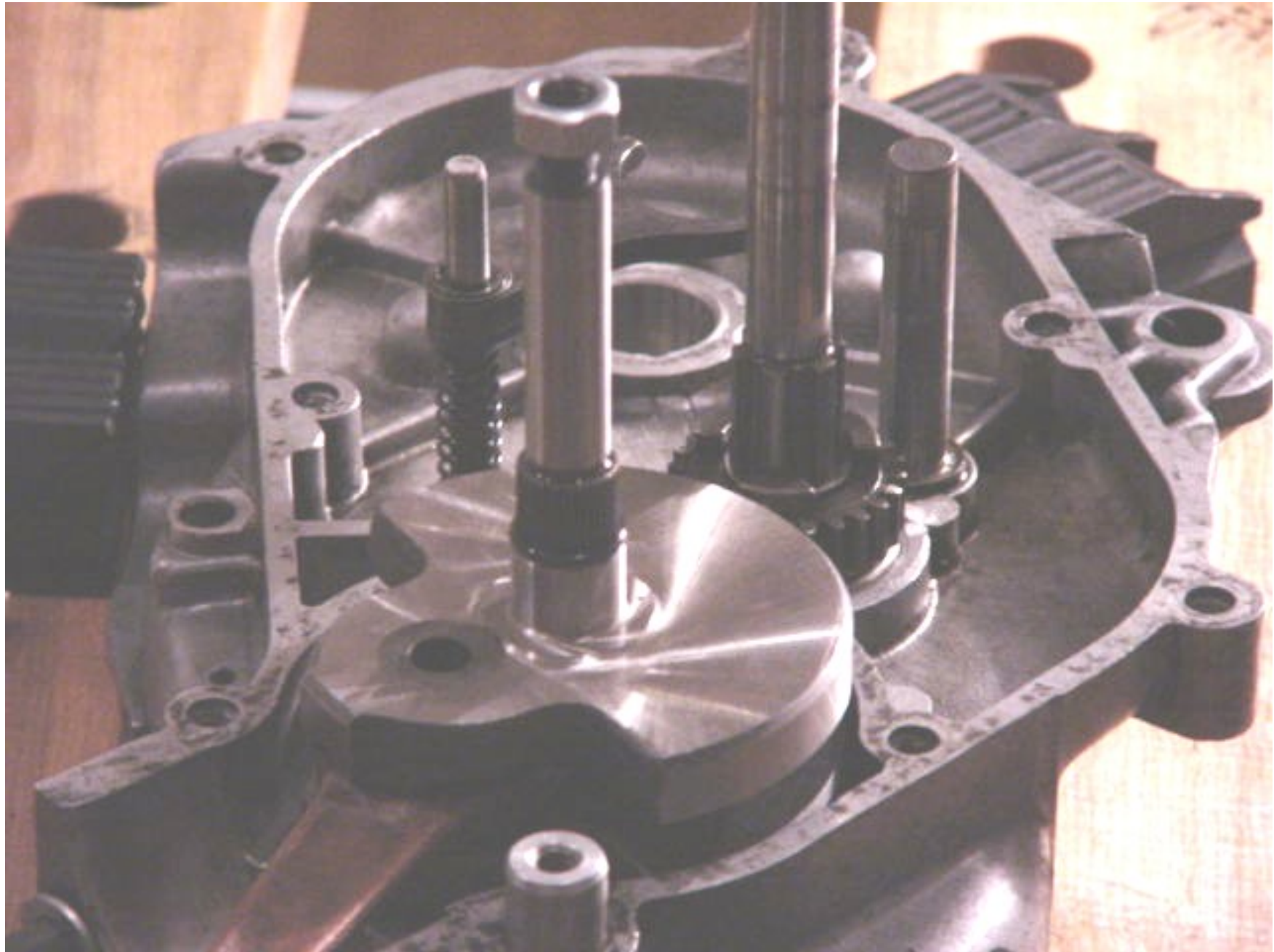
## Motor Assembly



The crankshaft is inserted

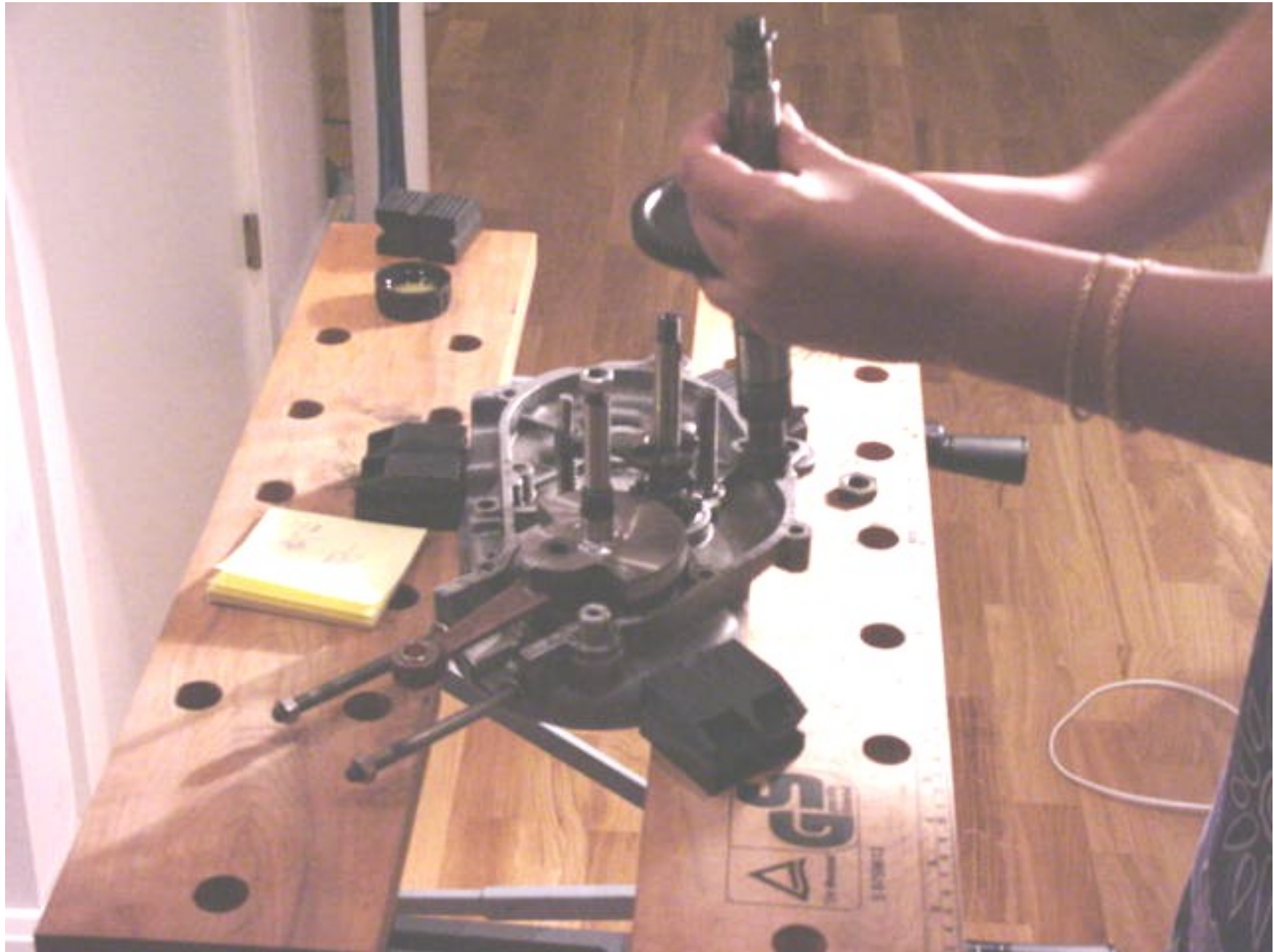


## Motor Assembly



Inserting the main gear axle  
Seite 5 von 14

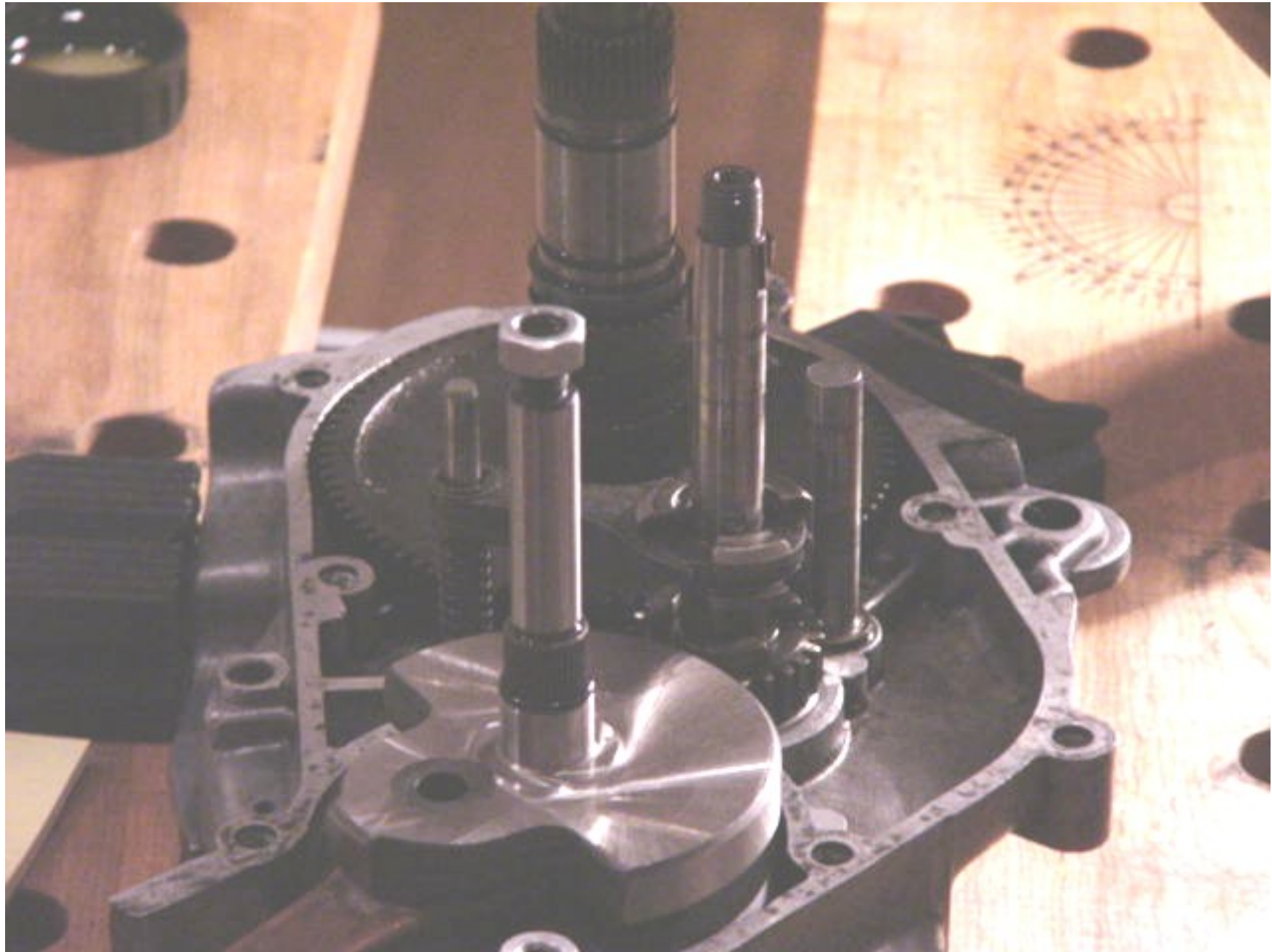
## Motor Assembly



The secondary axle  
Seite 6 von 14

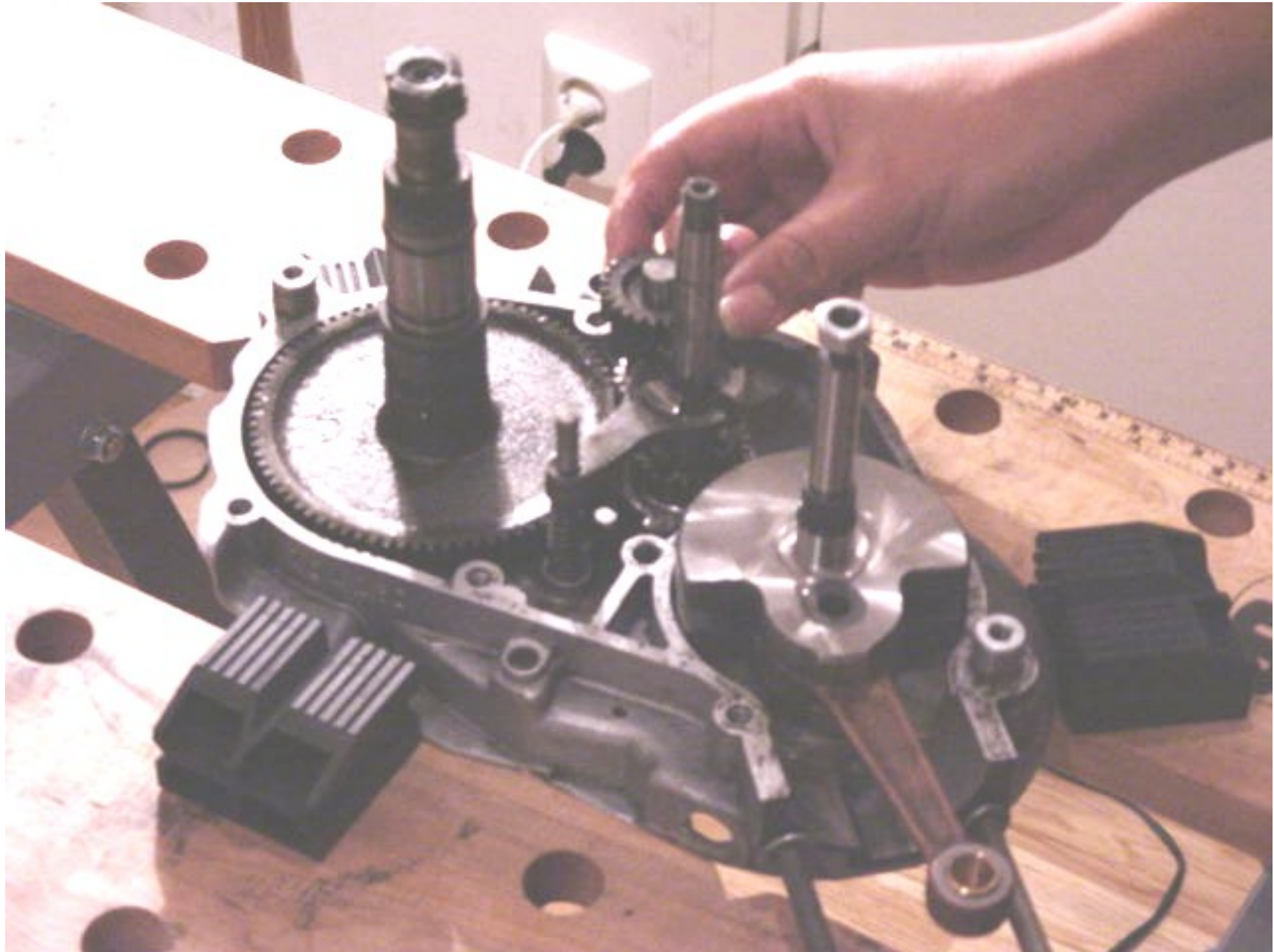


## Motor Assembly



The shifting fork is mounted.  
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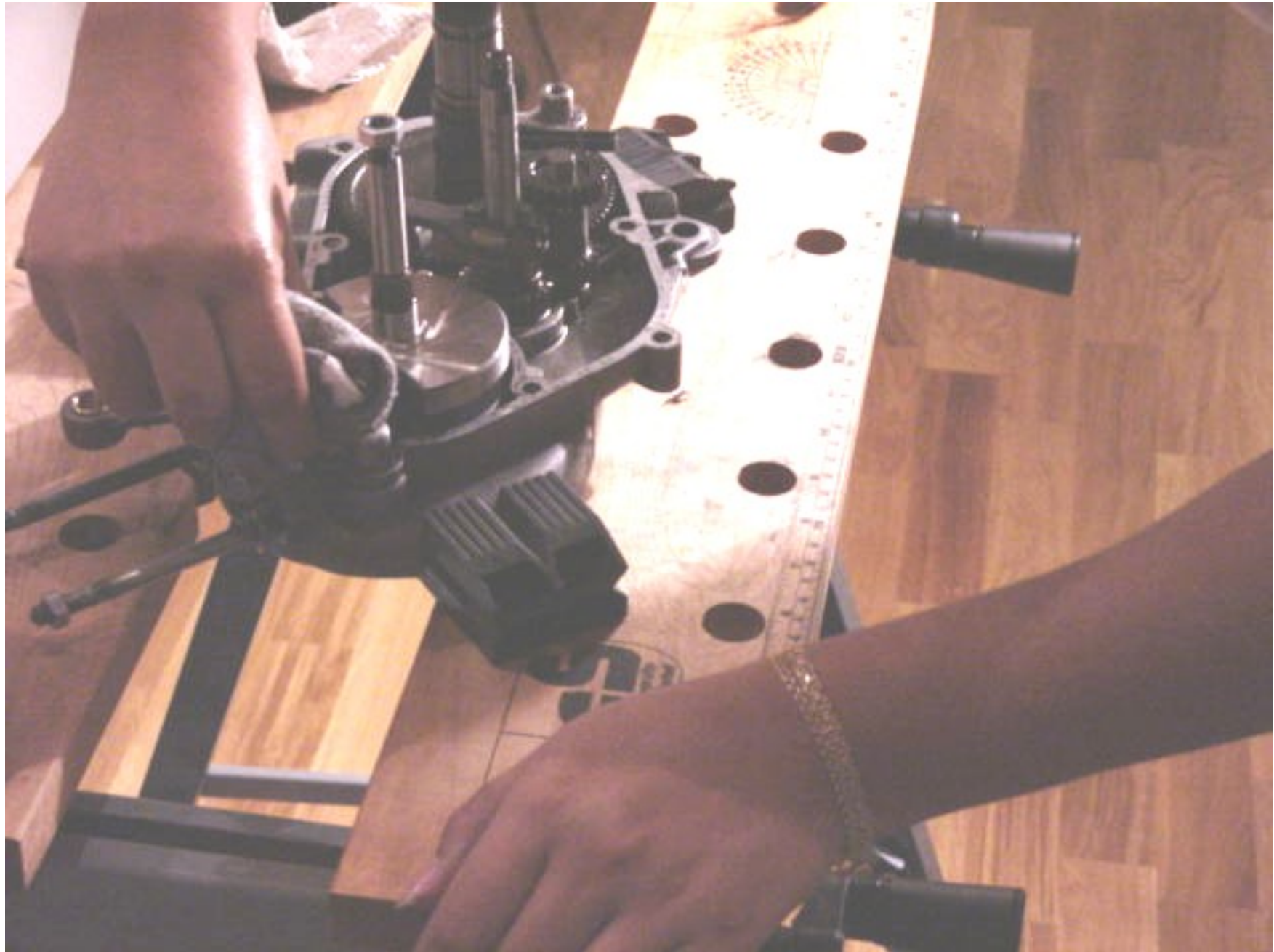
## Motor Assembly



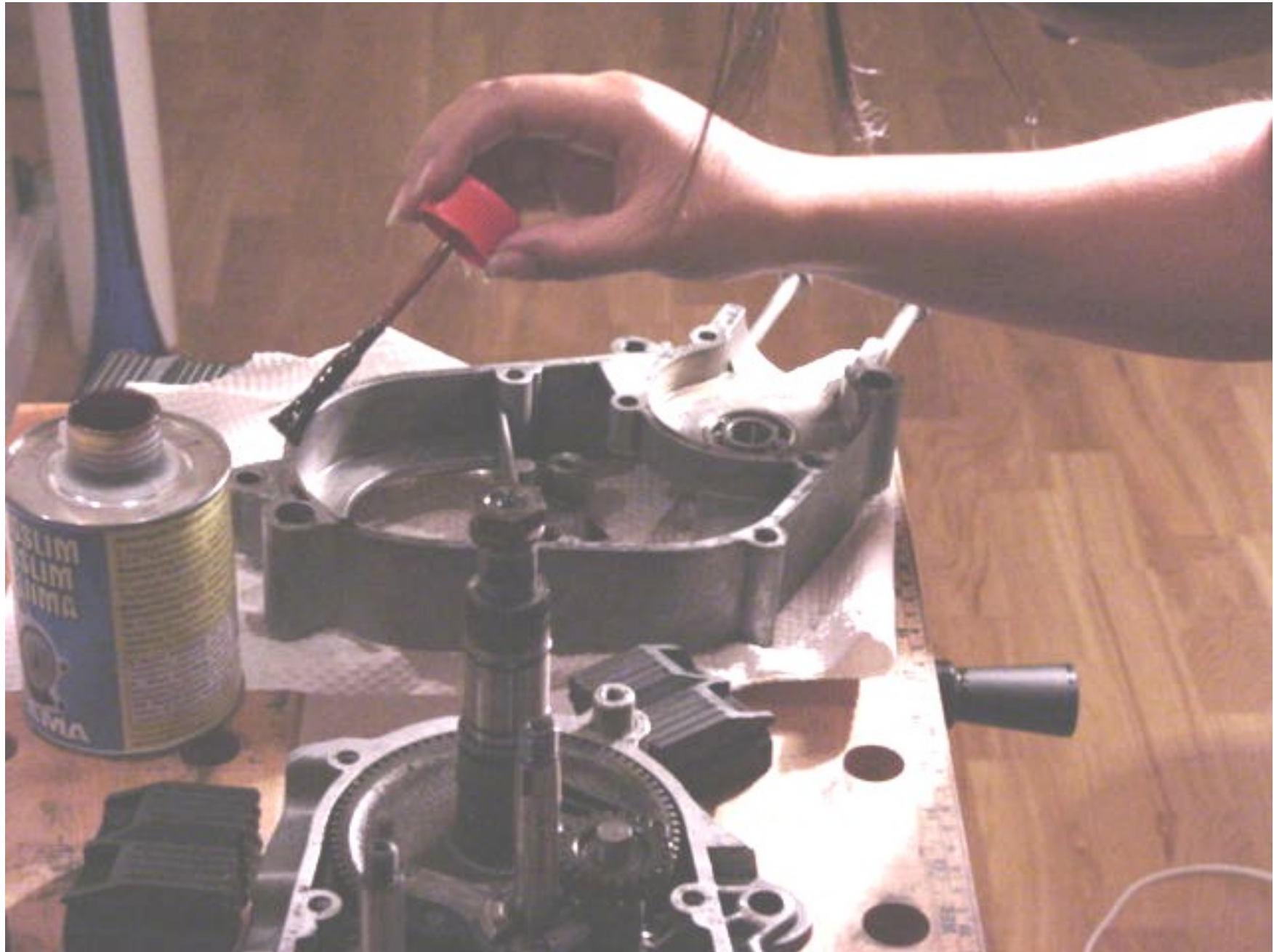
The middle axle is inserted.



## Motor Assembly



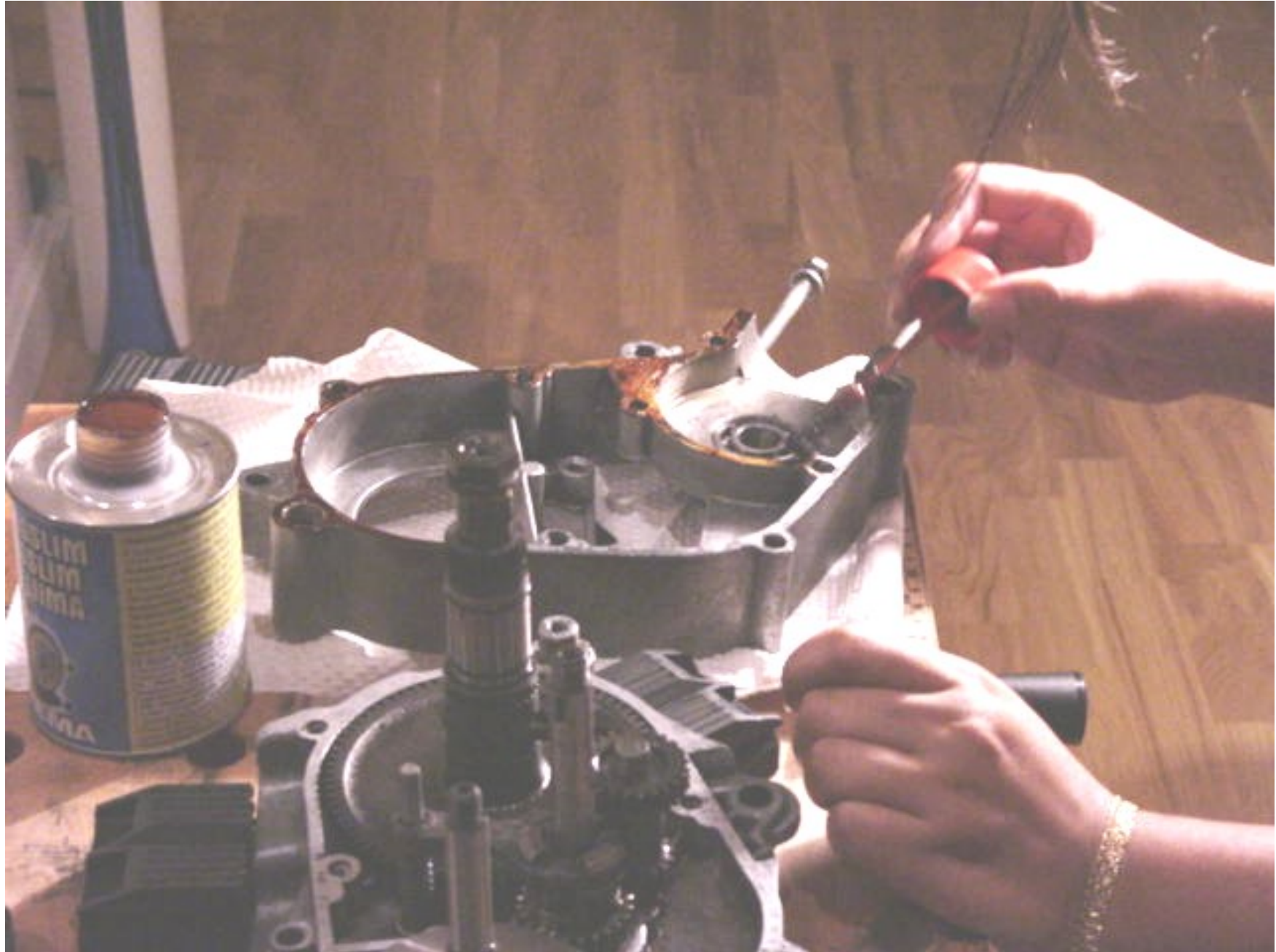
## Motor Assembly



The middle part of the enclosure is prepared. Check that the surfaces are free of grease.



## Motor Assembly



## Motor Assembly



Put the gasket on  
Seite 12 von 14



# Motor Assembly

